

Standocryl 2K Express Premium Clear K9050



Standocryl 2K Express Premium Clear K9050 is a 2K clearcoat for partial and full repairs. It can be used with Standox Special Matt and Standox Elastic additives.

- Universal 2K MS clearcoat.
- Good flow and topcoat holdout.
- Very good polishability.
- Mixing ratio of 2:1 with all Standox HS Hardeners
- Accelerated drying possible.
- Dries overnight at ambient temperatures of 18°C-22°C.

Flexible and fast.



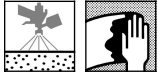
The Art of Refinishing.

Standocryl 2K Express Premium Clear K9050

Product preparation - application STANDARD - HS



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Stadox Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application
Existing finishes: Surfaces must be sanded and degreased before application



Clear		Activator		Thinner	
Volume	Weight	Volume	Weight	Volume	Weight
2	100	1	51	4 - 5 %	5 - 7
K9050		HS 5-15 HS 15-25 HS 20-30 HS 25-40		VOC 15-30 VOC 30-40	



Pot life at 20°C: 1 hr - 1 hr 30 min



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.4 mm	1.8 - 2.2 bar	inlet pressure
HVLP	1.3 - 1.4 mm	0.7 bar	atomisation pressure
see manufacturer's instructions			



2 coats intermediate and final flash-off: 5 min - 10 min



	HS5-15 / HS15-25 / HS20-30 / HS25-40
20 °C	12 hr - 16 hr
60 - 65 °C	20 min - 30 min



Guideline for short wave IR equipment
Half power: 5 min
Full power: 8 - 12 min

VOC compliant

This product mix is not VOC compliant.

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Products

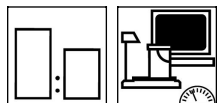
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Stadox Hardener HS 15-25
Stadox Hardener HS 20-30
Stadox Hardener HS 25-40
Stadox Hardener HS 5-15

Stadox Thinner VOC 15-30
Stadox Thinner VOC 30-40

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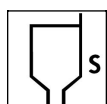
Product mix



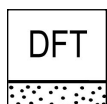
Mixing ratios with special agents are available in the productmix table on Standowin IQ and in the specific TDS.

The choice of Activator and Thinner should be made according to application temperature and size of repair.

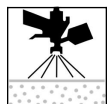
HS 5-15	Accelerated fast hardener suitable for Micro and Spot repairs. Recommended for cooler application conditions. Suitable for Standox Fillers for air drying at lower temperatures.
HS 15-20	Medium hardener suitable for panel and multi panel repairs. Recommended for application temperature of 15-25°C.
HS 20-30	Medium-slow hardener suitable for medium to large size repairs. Recommended also for warm conditions e.g. 20-30°C.
HS 25-40	Non-accelerated slow hardener suitable for medium to large size repairs. Recommended for use in hot climates e.g. 25-40°C.
VOC T 15-30	Medium thinner suitable for panel and multi panel repairs. Recommended for application temperature of 15-30°C.
VOC T 35-40	Slow thinner suitable for medium to large size repairs. Recommended for use in hot climates e.g. 30-40°C.



ISO 4: 41 - 45 s at 20°C
DIN 4: 17 - 19 s at 20°C



50 - 60 µm



Standocryl 2K Express Premium Clear K9050 can be recoated within 24 hours, without intermediate sanding



Clean after use with a suitable solventbased guncleaner.

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Remarks

- Material has to be at room temperature (18-25°C) before use.
 - Allow additional time for preheating up to panel temperature.
 - Surplus ready for use material should not be returned to original can.
 - Close can of hardener tightly immediately after use, as this product will react with humid air and water and lose its hardening effect.
 - 15% Standox Plasticiser 5660 can be added to the Clearcoat. Hardener and thinner ratios are unchanged.
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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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